

ABSTRACT

A heat-shrinkable polyester film characterized in that:

(A) the heat shrinkage percentages in the maximum shrinkage
5 direction thereof is 10 to 50% in hot water at 70°C;

(B) the heat shrinkage percentages in the maximum shrinkage
direction thereof is 70% or more and that in the direction
orthogonal to the maximum shrinkage direction is 10% or less
in hot water at 85°C; and

10 (C) when the heat shrinkage percentage in the maximum
shrinkage direction in hot water at 95°C is designated as X_0
(%) and the heat shrinkage percentage in the maximum
shrinkage direction of a film obtained by previously
heat-shrinking said film to an extent of 10% in hot water at
15 95°C is designated as X_{10} (%), the difference in heat shrinkage
percentage Δ (%) calculated according to the following
equation is 10 to 20%.

$$\Delta = X_0 - X_{10}$$